

**CLAIMS:**

1. A method for fabricating a detector (50) having a plurality of pixels (13) each including a sensor element (14) coupled to a sensor input of an electronic processing circuit (16), the method comprising:

5 integrating the electronic processing circuits on a CMOS wafer by stitching a plurality of reticles (26, 27, 28) of at least two different types so as to form an integrated circuit having an array of electronic processing circuits each having a respective sensor input disposed toward a first surface of the wafer and accessible from the first surface via a contact formed near an edge of the integrated circuit; and

10 disposing the sensor elements (56) on the first surface of the respective integrated circuits in said detector whereby an exposed surface of the sensor elements forms a common first electrode towards which incident photons are directed, and an opposite unexposed surface thereof forms multiple second electrodes of opposite polarity to the first electrode each in registration with a corresponding sensor input.

15 2. The method according to claim 1, comprising:

integrating the electronic processing circuits on a plurality of rectangular IC modules (40) each having a major edge and a minor edge, the major edge having a dimension that is substantially half of a width of the detector, such that said contacts are formed towards a minor edge of the IC module; and

20 juxtaposing multiple pairs of said IC modules edge to edge so that respective minor edges of each of pair are juxtaposed with the respective contacts of each IC module disposed toward opposing outer non-contiguous edges of the detector and with adjacent pairs of IC modules being juxtaposed along their major edges;

25 the sensor elements being disposed on the first surface of the respective IC modules in said detector.

3. The method according to claim 1 or 2, wherein disposing the sensor elements includes growing on the first surface of the wafer amorphous or polycrystalline sensor material that is capable of detecting incident photons directly.

4. The method according to claim 3, the amorphous or polycrystalline sensor material is mercuric iodide.

5. The method according to any one of claims 1 to 4, further including mounting the detector assembly on a PCB (57) prior to disposing the sensor elements.

6. The method according to any one of claims 1 to 5, when used to fabricate a sensor array for a high energy photon imaging detector.

5 7. A detector assembly manufactured according to any one of claims 1 to 6.

8. A detector assembly (50) having a plurality of pixels that include a sensor element coupled to a sensor input of an electronic processing circuit, the detector assembly comprising:

at least one integrated circuit (40) formed by stitching a plurality of reticles of at

10 least two different types and having an array of electronic processing circuits each having a respective sensor input disposed toward a first surface of the wafer and accessible from the first surface via a contact formed near an edge of the integrated circuit; and

15 sensor elements disposed on the first surface of the at least one integrated circuit in said detector assembly whereby an exposed surface of the sensor elements forms a common first electrode towards which incident photons are directed, and an opposite unexposed surface thereof forms multiple second electrodes of opposite polarity to the first electrode each in registration with a corresponding sensor input.

9. The detector assembly to claim 8, comprising:

20 a plurality of rectangular IC modules (40) each fabricated on a very large area

CMOS wafer and having a major edge and a minor edge, the major edge having a dimension that is substantially half of a width of the detector, the IC module having at least one array of electronic processing circuits each electronic processing circuit having a respective sensor input disposed toward a first surface of the wafer and accessible from the first surface via a contact formed towards a minor edge of the IC module; and

25 multiple pairs of IC modules juxtaposed edge to edge so that respective minor edges of each of pair are juxtaposed with the respective contacts of each IC module disposed toward opposing outer non-contiguous edges of the detector and with adjacent pairs of IC modules being juxtaposed along their major edges;

the sensor elements being disposed on the first surface of the respective IC modules

30 in said detector assembly.

– 17 –

10. The detector assembly according to claim 8 or 9, wherein the sensor elements include amorphous or polycrystalline sensor material grown on the first surface of the wafer and being capable of detecting incident photons directly.

11. The detector assembly according to any one of claims 8 to 10, wherein the sensor elements include monolithically integrated crystalline sensors mounted on the first surface of the wafer in registration with respective sensor inputs.

5 12. The detector assembly according to any one of claims 8 to 11, being configured for use in a high energy photon imaging detector.

13. An IC module for use in manufacture of the detector assembly according to any 10 one of claims 8 to 12, the IC module comprising:

a very large area rectangular CMOS wafer having a major edge and a minor edge, the major having a dimension that is substantially half of a width of the detector and having at least one array of electronic processing circuits each electronic processing circuit having a respective sensor input disposed toward a first surface of the wafer and accessible 15 from the first surface via a contact formed towards a minor edge of the sensor array.

14. The sensor array according to claim 13, further including sensor material deposited on the first surface thereof.